

407 MULTI SURFACE PRIMER

LOW ODOUR, VERSATILE PRIMER/SEALER FOR A WIDE RANGE OF SURFACES

DESCRIPTION

407 Multi Surface Primer is a primer / sealer made with low odour solvents. It also gives excellent coverage to a multitude of stains, helping to prevent it bleeding through the finishing coat.

COLOUR RANGE

- White

PACK SIZES

- 2.5 Litre
- 5 Litre

ADVANTAGES

- Single pack
- Matt finish
- Touch dry in 30 mins @ 20 °C
- Low odour

FINISH

- Matt

RECOMMENDED USES

- 407 Multi Surface Primer is a coating which offers excellent stain blocking and alkali resisting properties across substrates such as tiles, wood, metal (including galvanised), plaster, existing paint, masonry and most plastics
- Suitable for interior or exterior use

EXPECTED SPREADING RATE

- 10m² per litre @ 40 microns Dry Film Thickness

The practical spreading rate may be lower as this depends on factors such as the porosity and roughness of the surface to be painted and material losses during application.

TYPICAL PROPERTIES

Specific Gravity:	1.10 @ 20 °C
Volume Solids:	36%
Wet Film Thickness:	100 microns
Dry Film Thickness:	35 - 40 microns
Typical Viscosity:	4.0 Poise - C&P @ 25 °C
Flash Point:	Above 32°C (closed cup)
V.O.C.	499g/litre*
	* VOC's (Volatile Organic Compounds) contribute to atmospheric pollution

SURFACE PREPARATION

All surfaces should be clean, dry, sound and free from oil and dirt.

Wire brush or sand surface to remove any loose / flaking material and rust.

MIXING

Mix well before use.

PRECEDING COAT

- N/A

APPLICATION CONDITIONS

As dictated by normal good painting practice. In confined spaces, provide adequate ventilation during application and drying.

APPLICATION DETAILS

Application restrictions:	N/A
Method:	Brush or Roller
Thinner:	Do not thin
(Max vol):	-
Nozzle size:	0.013"
Nozzle Pressure:	N/A
Cleaning Solvent:	LO White Spirit
Recoat Interval:	Minimum 4 to 6 hours

SUBSEQUENT COAT

- Any suitable topcoat

CURING

- Touch Dry: 30 mins @ 20°C
- Hard Dry: 4 Hours @ 20°C
- Full Hardness: 3 to 5 Days @ 20°C

Low temperature and high humidity will adversely affect application, drying and performance of any coating.

MINIMUM OVERCOATING TIME

- Minimum 4 to 6 hours

STORAGE & SHELF LIFE

- Store in closed original container at temperatures between 5°C and 25°C
- Keep away from heat, sparks and open flame
- Keep containers upright
- See section 7.2 of the [Safety Data Sheet](#) for further information

HEALTH & SAFETY

Please refer to [Material Safety Data Sheet](#) for information.

407 Multi Surface Primer shall be applied strictly in accordance with the manufacturer's instructions.

For specific advice regarding any aspect of this product, please consult our Technical Department.

The information provided in this Product Data Sheet is intended for general guidance only and is given in good faith based on Rawlins Paints Limited current knowledge and experience. No warranty in respect of fitness for a purpose, or any other liability whatsoever can be inferred from the information contained within this data sheet. Users should determine the suitability of the materials for their particular application and should always refer to the most recent issue of the Product Data Sheet for the product concerned. All materials are supplied in accordance with our standard terms and conditions of sale (available upon request).

The information given in this data sheet is derived from tests and experience with the products and is believed to be reliable. The information is offered without guarantee to enable purchasers to determine for themselves the suitability of the product for their particular application. Any specification or advice given by the Rawlins Paints Limited or its agents is based on the information supplied by the purchaser. Rawlins Paints Limited cannot be held accountable for errors or omissions as a result of that information being incorrect or incomplete. No undertakings can be given against infringement of patents. Some materials are derived from natural sources. As such some variation may occur. Site conditions may also contribute to variation in finish and colour.

CAUTION

- This product is for professional use only
- Applicators must be experienced and able to prepare and apply the coating correctly according to all relevant documentation
- If in doubt, contact our Technical Department before commencing any work

ISSUE

18 March 2014