

TOR Galv Primer Finish

AK797

intended uses

As a high build primer-finish on galvanised surfaces.

product description

A modified acrylic, high build coating. Can be brush or spray applied.

product information

Product reference	AK797
Volume solids	46%
Typical thickness	80 microns dft from 174 microns wft
Theoretical coverage	5.7m ² /litre
Practical coverage	Reduce by up to 20%
Appearance/Colour range	Black, Grey, White
VOC content	EU limit value for this product (cat A/i): 500 g/l . This product contains max 500 g/l VOC

application details

Mix ratio	N/A
Method of application	Brush or Airless Spray Tip Size .021"-.025", 2000-2500 psi
Thinner	TH25
Cleaner	TH25
Pot Life	N/A

Drying time

Substrate Temperature	Touch Dry	Hard Dry	Overcoating Interval	
			Minimum	Maximum
20°C	1 hour	4 hours	6 hours	3 months

Note: Drying/curing times will be shortened by higher temperatures and lengthened by lower temperatures

storage and handling

Storage	Store in a safe place out of the reach of children
Pack Size	5 litre and 20 litre
Flash point	30°C
Product weight	1.31-1.35 kilos/litre
Shelf life	2 years in unopened containers

surface preparation

Galvanised Surfaces - Thoroughly degrease. Ensure galvanised surface is free of "white rust"

limitations

safety precautions

A copy of the appropriate Health & Safety Data Sheet should be consulted prior to using the product. This can be faxed if urgently required.

Minimum precautions for all paints:

1. Avoid skin and eye contact i.e. wear gloves, goggles, etc
2. Ensure good ventilation, mechanical if necessary.
3. Store and use away from heat and flame.
4. Do not eat or smoke in the vicinity of work.
5. Wash hands before eating.
6. Refer to supply container for additional warning labels.

definitions

Tolerances

All information quoted in this data sheet is subject to normal manufacturing tolerances.

Practical coverage

Practical coverage can vary considerably depending on method of application, surface roughness, weather conditions and complexity of the structure.

Pot Life

Applies only to two component products and refers to the time the mixture remains usable.

disclaimer

The information contained herein is to the best of our knowledge true and accurate and is given in good faith but without warranty. The user will be deemed to have satisfied him/herself independently as to the suitability of our products for his/her own particular purpose. In no event shall Tor Coatings be liable for consequential or incidental damages.

This document will normally be updated at least every two years. It is the users responsibility to ensure that they have the current copy.

Updated: November 2012