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PRODUCT DATA SHEET

Product	Bonda Decor Fill (Styrene-free)
Type	A two-part styrene-free polyester filler
Intended Use	An easy to use high quality styrene-free two part filler with rapid hardening properties for filling and repairing. Bonds strongly to wood, metal, concrete and GRP.
Special Features	Available in Oak, Light Oak, Teak, Mahogany, Beech, Redwood, White, Pine, Ash & Ebony. Made from fine particle size fillers so the surface, when sanded, is fine and dense. Does not slump on application. Ideal for: WOOD - filling holes, splits and shakes and damaged edges on joinery. Repairing window and door frames. METAL -Filling dents, and holes in car and vehicle bodies. Smoothes out weld joints and rough metal pipes/gutters. Securing bolts and screws. CONCRETE – Fills cracks and holes. Can be used to bond & build up damaged areas. GRP. (Glass Reinforced Plastic) – Repairs cracks, fractures and holes in GRP. Use for skim coating GRP to obtain a smooth finish.
Preparation	Surface must be clean and dry. Remove all loose materials, rust, paint, grease, and oil. It is advised that all smooth surfaces are well abraded to provide a good mechanical key.
Application	For a golf ball-sized quantity of filler, use pea-sized amount of hardener. More hardener will decrease the hardening time as will higher temperatures. The filler will take longer to harden at low temperatures. Mix thoroughly until an even colour is obtained. Filler will remain useable until it gels – normally 5 – 7 minutes. Hardens in ~15 minutes at 15C. When hard, the filler can be filed or sanded down to a dense, smooth finish.
Coats	Non-applicable
Curing Time	30 mins – 1 hr depending on temperature and humidity.
Re-coating Time	Once fully cured and after sanding back, most paints can be applied.
Application Temp.	Ideally 15-25°C, but do not use below 10°C
Coverage	Non-applicable
Maintenance	Not applicable.
Compatibility	Compatible with all kinds of paint.
Settlement	Not Applicable
Shelf-life/Storage	18 months if stored under the recommended conditions. Store in cool and dry place below 25 deg. C.
Hazards	Cause skin irritation. Causes serious eye irritation. Wash hands, forearms and face thoroughly after handling. Wear protective gloves/protective clothing/ eye protection/face protection. IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing. Take off contaminated clothing and wash it before reuse. Full Health and Safety Data Sheet is available on request or on www.bondaglass.com
Clean-Up	All tools must be cleaned immediately after use with Rustins Cellulose Thinners before product sets hard.
Sizes	500g, 1.5kg and 4kg. Sufficient hardener is supplied for all of the filler.

