

PRODUCT NAME

C71 Speedline Aerosol

ORIGINALLY ISSUED

18/07/2007

PRODUCT CODE

AERC71

VERSION

1.0

VERSION DATE

18/07/2007



PRODUCT DESCRIPTION

A high quality under 2 hour drying time Synthetic Alkyd Enamel aerosol. It offers fast surface drying, good through drying even in thick films and outstanding film hardness and toughness. In addition, yellowing is minimal even after prolonged exposure to higher temperatures



IMPORTANT INSTRUCTIONS BEFORE USE

- Read and follow SDS, TDS and label instructions
- Stir all paints thoroughly before use
- Always use the same batch number on the same job
- Check colour & sheen. HMG will not accept any discrepancies arising after use
- Filter the product immediately before use
- Reduce emissions and maintain quality by replacing tin lid after use
- If in any doubt speak HMG Technical Service Department on (0161) 205 7631



SPECIAL PROPERTIES

- Quick drying Agricultural Paint
- Quick drying Appliance Paint
- Quick drying Machinery Paint



COLOUR RANGE

- Available in a wide colour range including RAL & BS shades



GENERAL INFORMATION

Flashpoint -42°C
Storage Store between 5°C - 25°C. When not in use, cans must be kept sealed
Shelf Life 12 months from delivery date in original sealed containers



CLEANING

Ensure surfaces to be coated are dry and must be cleaned using the appropriate HMG product to remove all traces of contaminants.

HMG produce a full range of cleaners, silicone removers, degreasers and preparatory cleaners suitable for the cleaning process.

Please refer to our website for Knowledge Base article Prep-Cleaning Techniques (KNB0009) and Preparatory Cleaners from the Product Guide.



SURFACE PREPARATION

Please refer to Knowledge Base for details on Surface Preparation.



SUGGESTED PRIMER / FILLER / SEALER SYSTEMS

- Synthetic BDX Primer
- Synthetic High Opacity Undercoat



HEALTH AND SAFETY

- Refer to SDS and tin label prior to use.
- Suitable respiratory equipment should be worn when spraying.
- Contaminated Rags, Spray Booth Filters or other substrates should be segregated from other chemical waste, soaked with Water and disposed of in a non-combustible container with a tight fitting Lid.

APPLICATION METHODS



MIXING RATIO

RFU



VISCOSITY

RFU



NUMBER OF COATS (GUIDE ONLY)

2 coats



DRYING TIME

Touch dry 90mins@20°C
Hard dry 4 hours@20°C
Full dry 12 hours@20°C



RECOATABILITY / OVERCOATING

After 12 hours



WET FILM THICKNESS*

100 microns

	DRY FILM THICKNESS*			
50 microns				
	* - HMG Technical Data Sheets indicate a Dry Film Thickness that will be achieved when applying a particular Wet Film Thickness. These values are a guide only and are not to be used as specifications. Film thickness will vary depending on actual use and specification. Great care should be taken to achieve the dft stated in the agreed specification and to avoid areas of excessively low or high thickness.			

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