

# Technical datasheet.



<b>PRODUCT TYPE:</b>	ACID CATALYSTS
<b>ADVANTAGES:</b>	Acid catalyst solutions suitable for use with Intercoat acid-catalysed lacquers and enamels.

<b>MIXING RATIO:</b>	1 part to 10 parts paint (volume)	<b>COLOUR:</b>	n/a	<b>PRODUCT CODE:</b>	<b>08670</b>
<b>THINNERS:</b>	n/a	<b>GLOSS:</b>	n/a	<b>TYPICAL PERFORMANCE:</b>	Designed for use with the full and modified pigmented A/C enamels and also certain other types including A/C flooring lacquer.

### PHYSICAL PROPERTIES

<b>VISCOSITY:</b>	n/a	<b>DRYING TIMES:</b>	n/a
<b>VOC CONTENT:</b>	699 grams/litre	<b>CURING TIMES:</b>	n/a
<b>WEIGHT SOLIDS:</b>	n/a	<b>POT LIFE:</b>	n/a
<b>FLASH POINT:</b>	Below 22°C	<b>STORAGE LIFE:</b>	12 months from manufacture date

### APPLICATION CONSIDERATIONS

<b>SUBSTRATE PREPARATION:</b>	See relevant product data sheet.	<b>THEORETICAL COVERAGE:</b>	n/a
<b>SUBSTRATE:</b>	n/a	<b>WET FILM THICKNESS:</b>	n/a
<b>APPLICATIONS:</b>	Always thoroughly mix paint or lacquer immediately after addition of the acid-catalyst. Do not store or mix in metallic containers susceptible to corrosion.	<b>DRY FILM THICKNESS:</b>	n/a
<b>APPLICATION ADVICE:</b>	Always measure paint and catalyst volumes accurately and never exceed the correct level of catalyst, normally 10% volume unless otherwise stated. Any over-spray dust formed during the coating process e.g. in spray areas, MUST be thoroughly damped with water prior to disposal, due to the possibility of spontaneous combustion.	<b>(APPROX PER COAT):</b>	

Contact details  
 Intercoat Industrial Paints Ltd | Bridgeman Street | Walsall | West Midlands | WS2 9NW | [www.intercoat-paints.co.uk](http://www.intercoat-paints.co.uk) | [sales@intercoat-paints.co.uk](mailto:sales@intercoat-paints.co.uk)  
 | Tel 01922 638821 | Waste Licence ref EAWML/40289

**Health and Safety**

A Health and Safety Datasheet for this product will have been automatically emailed as part of the order acknowledgement. Should another copy be required please contact Intercoat on 01922 638821 or via email on [sales@intercoat-paints.co.uk](mailto:sales@intercoat-paints.co.uk). Please note the product label will also contain details of hazards and should be read fully, prior to using the product.

**COSHH Advice**

The HSDS datasheet is insufficient as a COSHH Risk Assessment. The information on this datasheet coupled with the HSDS should form a firm foundation for the construction of your COSHH risk assessment for the use of this product. You are advised to take into account the area in which the product is used ( which may be unique in your operation) and also the exposure of staff working within the area. Fundamental issues would include air extraction (LEV), use of PPE where required and staff training.

**Product Quality**

All products undergo thorough Quality Control Testing. Always ensure that the product is completely stirred up before use. In line with our Terms and Conditions you are advised to check the product including colour and gloss on a representative substrate sample, prior to a full production run.

**Waste Disposal**

If the product label does not state that the material is "NC - Not Classified " then the material will be classified as Hazardous Waste and will need to be disposed of in line with the current legislation. Intercoat can provide that service as a registered Waste Carrier and Waste Transfer Station. Please contact Intercoat for a quotation.

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