

# Technical datasheet.



<b>PRODUCT TYPE:</b>	<b>30% LOW ODOUR ACID CATALYSED ENAMEL</b>
<b>ADVANTAGES:</b>	A fast drying, 2-component enamel formulated with a low-odour solvent and resin combination to minimise emissions.

<b>MIXING RATIO:</b>	10 : 1 volume 40000 catalyst	<b>COLOUR:</b>	white	<b>PRODUCT CODE:</b>	41110
<b>THINNERS:</b>	Up to 10% 40991	<b>GLOSS:</b>	10%	<b>TYPICAL PERFORMANCE:</b>	

### PHYSICAL PROPERTIES

<b>VISCOSITY:</b>	75-85 sec B4 @ 20°C	<b>DRYING TIMES:</b>	Touch Dry, 15-20 min. Sanding time, 30-45 mins (Depending on ambient temperature and airflow).
<b>VOC CONTENT:</b>	528 grams per litre	<b>CURING TIMES:</b>	n/a
<b>WEIGHT SOLIDS:</b>	51%	<b>POT LIFE:</b>	Ideally mix according to the daily requirements
<b>FLASH POINT:</b>	Below 22°C	<b>STORAGE LIFE:</b>	12 months from manufacture date.

### APPLICATION CONSIDERATIONS

<b>SUBSTRATE PREPARATION:</b>	Ensure that all surfaces to be coated are clean, dry and free from contamination.	<b>THEORETICAL COVERAGE:</b>	12m <sup>2</sup> per litre.
<b>SUBSTRATE:</b>	Most wood substrates.	<b>WET FILM THICKNESS:</b>	approx. 80 microns
<b>APPLICATIONS:</b>	Spray. Interior use only. 2-3 coats maximum should be applied.	<b>DRY FILM THICKNESS:</b>	approx. 30 microns
<b>APPLICATION ADVICE:</b>	Any over-spray dust formed during the coating process e.g. in spray areas, <b>MUST</b> be thoroughly damped with water prior to disposal, due to the possibility of spontaneous combustion. Do <b>NOT</b> use in any combination with PU coatings.	<b>(APPROX PER COAT):</b>	

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**Health and Safety**

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**COSHH Advice**

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**Product Quality**

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**Waste Disposal**

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Technical datasheet.



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<b>MIXING RATIO:</b>	10 : 1 volume 40000 catalyst	<b>COLOUR:</b>	white	<b>PRODUCT CODE:</b>	41120
<b>THINNERS:</b>	Up to 10% 40991	<b>GLOSS:</b>	20%	<b>TYPICAL PERFORMANCE:</b>	

### PHYSICAL PROPERTIES

<b>VISCOSITY:</b>	75-85 sec B4 @ 20°C	<b>DRYING TIMES:</b>	Touch Dry, 15-20 min. Sanding time, 30-45 mins (Depending on ambient temperature and airflow).
<b>VOC CONTENT:</b>	524 grams per litre	<b>CURING TIMES:</b>	n/a
<b>WEIGHT SOLIDS:</b>	51%	<b>POT LIFE:</b>	Ideally mix according to the daily requirements
<b>FLASH POINT:</b>	Below 22°C	<b>STORAGE LIFE:</b>	12 months from manufacture date.

### APPLICATION CONSIDERATIONS

<b>SUBSTRATE PREPARATION:</b>	Ensure that all surfaces to be coated are clean, dry and free from contamination.	<b>THEORETICAL COVERAGE:</b>	12m <sup>2</sup> per litre.
<b>SUBSTRATE:</b>	Most wood substrates.	<b>WET FILM THICKNESS:</b>	approx. 80 microns
<b>APPLICATIONS:</b>	Spray. Interior use only. 2-3 coats maximum should be applied.	<b>DRY FILM THICKNESS:</b>	approx. 30 microns
<b>APPLICATION ADVICE:</b>	Any over-spray dust formed during the coating process e.g. in spray areas, <b>MUST</b> be thoroughly damped with water prior to disposal, due to the possibility of spontaneous combustion. Do <b>NOT</b> use in any combination with PU coatings.	<b>(APPROX PER COAT):</b>	

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<b>PRODUCT TYPE:</b>	30% LOW ODOUR ACID CATALYSED ENAMEL
<b>ADVANTAGES:</b>	A fast drying, 2-component enamel formulated with a low-odour solvent and resin combination to minimise emissions.

<b>MIXING RATIO:</b>	10 : 1 volume 40000 catalyst	<b>COLOUR:</b>	white	<b>PRODUCT CODE:</b>	41130
<b>THINNERS:</b>	Up to 10% 40991	<b>GLOSS:</b>	30%	<b>TYPICAL PERFORMANCE:</b>	

### PHYSICAL PROPERTIES

<b>VISCOSITY:</b>	75-85 sec B4 @ 20°C	<b>DRYING TIMES:</b>	Touch Dry, 15-20 min. Sanding time, 30-45 mins (Depending on ambient temperature and airflow).
<b>VOC CONTENT:</b>	531 grams per litre	<b>CURING TIMES:</b>	n/a
<b>WEIGHT SOLIDS:</b>	50%	<b>POT LIFE:</b>	Ideally mix according to the daily requirements
<b>FLASH POINT:</b>	Below 22°C	<b>STORAGE LIFE:</b>	12 months from manufacture date.

### APPLICATION CONSIDERATIONS

<b>SUBSTRATE PREPARATION:</b>	Ensure that all surfaces to be coated are clean, dry and free from contamination.	<b>THEORETICAL COVERAGE:</b>	12m <sup>2</sup> per litre.
<b>SUBSTRATE:</b>	Most wood substrates.	<b>WET FILM THICKNESS:</b>	approx. 80 microns
<b>APPLICATIONS:</b>	Spray. Interior use only. 2-3 coats maximum should be applied.	<b>DRY FILM THICKNESS:</b>	approx. 30 microns
<b>APPLICATION ADVICE:</b>	Any over-spray dust formed during the coating process e.g. in spray areas, <b>MUST</b> be thoroughly damped with water prior to disposal, due to the possibility of spontaneous combustion. Do <b>NOT</b> use in any combination with PU coatings.	<b>(APPROX PER COAT):</b>	

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<b>PRODUCT TYPE:</b>	MATT LOW ODOUR ACID CATALYSED ENAMEL
<b>ADVANTAGES:</b>	A fast drying, 2-component enamel formulated with a low-odour solvent and resin combination to minimise emissions.

<b>MIXING RATIO:</b>	10 : 1 volume 40000 catalyst	<b>COLOUR:</b>	black	<b>PRODUCT CODE:</b>	41810
<b>THINNERS:</b>	Up to 10% 40991	<b>GLOSS:</b>	10%	<b>TYPICAL PERFORMANCE:</b>	

### PHYSICAL PROPERTIES

<b>VISCOSITY:</b>	75-85 sec B4 @ 20°C	<b>DRYING TIMES:</b>	Touch Dry, 15-20 min. Sanding time, 30-45 mins (Depending on ambient temperature and airflow).
<b>VOC CONTENT:</b>	541 grams per litre	<b>CURING TIMES:</b>	n/a
<b>WEIGHT SOLIDS:</b>	44%	<b>POT LIFE:</b>	Ideally mix according to the daily requirements
<b>FLASH POINT:</b>	Below 22°C	<b>STORAGE LIFE:</b>	12 months from manufacture date.

### APPLICATION CONSIDERATIONS

<b>SUBSTRATE PREPARATION:</b>	Ensure that all surfaces to be coated are clean, dry and free from contamination.	<b>THEORETICAL COVERAGE:</b>	12m <sup>2</sup> per litre.
<b>SUBSTRATE:</b>	Most wood substrates.	<b>WET FILM THICKNESS:</b>	approx. 80 microns
<b>APPLICATIONS:</b>	Spray. Interior use only. Apply 1 or 2 coats over 41200 primer.	<b>DRY FILM THICKNESS:</b>	approx. 30 microns
<b>APPLICATION ADVICE:</b>	Any over-spray dust formed during the coating process e.g. in spray areas, <b>MUST</b> be thoroughly damped with water prior to disposal, due to the possibility of spontaneous combustion. Do <b>NOT</b> use in any combination with PU coatings.	<b>(APPROX PER COAT):</b>	

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<b>MIXING RATIO:</b>	10 : 1 volume 40000 catalyst	<b>COLOUR:</b>	black	<b>PRODUCT CODE:</b>	41820
<b>THINNERS:</b>	Up to 10% 40991	<b>GLOSS:</b>	20%	<b>TYPICAL PERFORMANCE:</b>	

### PHYSICAL PROPERTIES

<b>VISCOSITY:</b>	75-85 sec B4 @ 20°C	<b>DRYING TIMES:</b>	Touch Dry, 15-20 min. Sanding time, 30-45 mins (Depending on ambient temperature and airflow).
<b>VOC CONTENT:</b>	541 grams per litre	<b>CURING TIMES:</b>	n/a
<b>WEIGHT SOLIDS:</b>	44%	<b>POT LIFE:</b>	Ideally mix according to the daily requirements
<b>FLASH POINT:</b>	Below 22°C	<b>STORAGE LIFE:</b>	12 months from manufacture date.

### APPLICATION CONSIDERATIONS

<b>SUBSTRATE PREPARATION:</b>	Ensure that all surfaces to be coated are clean, dry and free from contamination.	<b>THEORETICAL COVERAGE:</b>	12m2 per litre.
<b>SUBSTRATE:</b>	Most wood substrates.	<b>WET FILM THICKNESS:</b>	approx. 80 microns
<b>APPLICATIONS:</b>	Spray. Interior use only. Apply 1 or 2 coats over 41200 primer.	<b>DRY FILM THICKNESS:</b>	approx. 30 microns
<b>APPLICATION ADVICE:</b>	Any over-spray dust formed during the coating process e.g. in spray areas, <b>MUST</b> be thoroughly damped with water prior to disposal, due to the possibility of spontaneous combustion. Do <b>NOT</b> use in any combination with PU coatings.	<b>(APPROX PER COAT):</b>	

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<b>MIXING RATIO:</b>	10 : 1 volume 40000 catalyst	<b>COLOUR:</b>	black	<b>PRODUCT CODE:</b>	41830
<b>THINNERS:</b>	Up to 10% 40991	<b>GLOSS:</b>	30%	<b>TYPICAL PERFORMANCE:</b>	

### PHYSICAL PROPERTIES

<b>VISCOSITY:</b>	75-85 sec B4 @ 20°C	<b>DRYING TIMES:</b>	Touch Dry, 15-20 min. Sanding time, 30-45 mins (Depending on ambient temperature and airflow).
<b>VOC CONTENT:</b>	541 grams per litre	<b>CURING TIMES:</b>	n/a
<b>WEIGHT SOLIDS:</b>	44%	<b>POT LIFE:</b>	Ideally mix according to the daily requirements
<b>FLASH POINT:</b>	Below 22°C	<b>STORAGE LIFE:</b>	12 months from manufacture date.

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