PRODUCT TYPE:

ADVANTAGES:



MIXING RATIO:	n/a	COLOUR:	White	PRODUCT CODE:		45051	Health and Safety A Health and Safety Datasheet for this product will have been automatically emailed as part of the orde acknowledgement. Should another copy be required please contact Intercoat on 01922 638821 or via ema on sales@intercoat-paints.co.uk. Please note the product label will also contain details of hazards and
THINNERS:	clean, soft water required	GLOSS:	Primer	TYPICAL PERFORMANCE:	Designed to min spray lines	imise knozzle blockages on automatic	
			PHYSICAL PRO	<u>PERTIES</u>			should be read fully, prior to using the product.
VISCOSITY:	30 sec B6 cup @	9 20°C	DRYING TIMES	45 minutes @	20°C.		COSHH Advice The HSDS datasheet is insufficient as a COSHH Risk Assessment. The information on this datasheet couple with the HSDS should form a firm foundation for the construction of your COSHH risk assessment for the us
VOC CONTENT:	28 grams/litre		CURING TIMES	n/a			
WEIGHT SOLIDS:	58%		POT LIFE:	n/a			of this product. You are advised to take into account the area in which the product is used (which may be
FLASH POINT:	SH POINT: Not flammable		STORAGE LIFE:	12 months			unique in your operation) and also the exposure of staff working within the area. Fundamental issues would include air extraction (LEV), use of PPE where required and staff training.
			APPLICATION CONS	SIDERATIONS			required and starr training.
		ure surfaces to be coated ar tamination.	e clean, dry and free from dust	or other THEORETIC	CAL COVERAGE:	12m2 / ltr	Product Quality All products undergo thorough Quality Control Testing
SUBSTRATE:	Wood and			WET FILM	THICKNESS:	80 microns	Always ensure that the product is completely stirred up before use. In line with our Terms and Conditions you are advised to shock the product including solour are
APPLICATIONS:	Cor	ventional spray.		DRY FILM	THICKNESS:	25 microns	are advised to check the product including colour are gloss on a representative substrate sample, prior to full production run.
APPLICATION AL	DVICE:			(APPROX F	PER COAT):		Waste Disposal
							If the product label does not state that the material "NC - Not Classified " then the material will be classified as Hazardous Waste and will need to be disposed of in line with the current legislation.
	al Paints Ltd	Duidenman Chroat Mal	Contact details			ales@intercoat-paints.co.uk	Intercoat can provide that service as a registered Waste Carrier and Waste Transfer Station. Please

A highly pigmented primer supplied ready for industrial use on wood and MDF.

WATER-BASED PIGMENTED PRIMER





PRODUCT TYPE:	AQUALINE WHITE PRIMER										
ADVANTAGES:	A highly pigmented primer supplied ready for industrial use on wood and MDF.										
MIXING RATIO:	n/a		COLOUR:	mid-grey		PRODUCT CODE:		48494		Health and Safety A Health and Safety Datasheet for this product will	
	clean, soft w required	an, soft water if GLOSS: Primer PFRF6		TYPICAL PERFORM	ORMANCE: Designed to minimise knozzle blockages of spray lines		nimise knozzle blockages on automat	have been automatically emailed as part of the order acknowledgement. Should another copy be required please contact Intercoat on 01922 638821 or via emai on sales@intercoat-paints.co.uk. Please note the			
				product label will also contain details of hazards and should be read fully, prior to using the product.							
VISCOSITY:	30 sec B6 cup @ 20°C				DRYING TIMES:		45 minutes @ 20°C.			COSHH Advice The HSDS datasheet is insufficient as a COSHH Risk Assessment. The information on this datasheet coupled with the HSDS should form a firm foundation for the construction of your COSHH risk assessment for the use of this product. You are advised to take into account the area in which the product is used (which	
VOC CONTENT:	19 grams/	9 grams/litre			CURING TIMES:		n/a				
WEIGHT SOLIDS:	57%				POT LIFE:		n/a				
FLASH POINT:	Not flammable				STORAGE LIFE:		12 months			may be unique in your operation) and also the exposure of staff working within the area. Fundamental issues would include air extraction (LEV), use of PPE	
				APPLI	CATION CONS	IDERATIO	<u>ONS</u>			where required and staff training.	
SUBSTRATE PREPARATION: Ensure surfaces to contamination.		es to be coated are clean, dry and free from dust or ot n.		or other	THEORET	ICAL COVERAGE:	12m2 / ltr	Product Quality All products undergo thorough Quality Control Testing.			
SUBSTRATE:	Wood and MDF.						WET FILM	1 THICKNESS:	80 microns	Always ensure that the product is completely stirred up before use. In line with our Terms and Conditions you	
APPLICATIONS:		Conventional spray.					DRY FILM	THICKNESS:	25 microns	are advised to check the product including colour and gloss on a representative substrate sample, prior to a full production run.	
APPLICATION AD	OVICE:	Intended for factory application for interior use applications.					(APPROX PER COAT):			Waste Disposal If the product label does not state that the material is "NC - Not Classified " then the material will be classified as Hazardous Waste and will need to be	
Contact details Intercoat Industrial Paints Ltd Bridgeman Street Walsall West Midlands WS2 9NW www.intercoat-paints.co.uk sales@intercoat-paints.co.uk Tel 01922 638821 Waste Licence ref EAWML/40289									disposed of in line with the current legislation. Intercoat can provide that service as a registered Waste Carrier and Waste Transfer Station. Please contact Intercoat for a quotation.		





contact Intercoat for a quotation.

PRODUCT TYPE:		36-LINE WATER-BASED PRIMER											
ADVANTAGES:	Fast dry	ying primer (designed to	give goo	od build on	n MDF ar	nd wooden si	ubstrates	proir to application	of a water based enamel.			
MIXING RATIO:	n/a COLOUR: Black		Black	lack		PRODUCT CODE:		13210	Health and Safety A Health and Safety Datasheet for this product will				
THINNERS:	Up to 2% clean water GLOSS:		Primer	Primer TYPICAL PERFORM				d adhesion	have been automatically emailed as part of the order acknowledgement. Should another copy be required please contact Intercoat on 01922 638821 or via email on sales@intercoat-paints.co.uk. Please note the				
				PHY	SICAL PROP	PERTIES				product label will also contain details of hazards and should be read fully, prior to using the product.			
VISCOSITY:	50-60 sec	50-60 sec BS B4 cup @ 20°C			DRYING TIMES:		30-40 min @ 20°C. May be force dried for 10-15 min @ 40-50°C		dried for 10-15 min @ 40-50°C	COSHH Advice The HSDS datasheet is insufficient as a COSHH Risk			
VOC CONTENT:	Approx. 1	Approx. 135 gms/ltr (less water)			CURING TIMES:		n/a			Assessment. The information on this datasheet coupled with the HSDS should form a firm foundation for the construction of your COSHH risk assessment for the use of this product. You are advised to take into account the area in which the product is used (which may be unique in your operation) and also the exposure of staff working within the area. Fundamental issues would include air extraction (LEV),			
WEIGHT SOLIDS:	52%				POT LIFE:		n/a						
FLASH POINT:	Not Flamr	Not Flammable			STORAGE LIFE:		12 months from manufacture date. Protect from frost						
				ADDITION	TION CONSII	DERATIO	NIS			use of PPE where required and staff training.			
SUBSTRATE PRE	PARATION:	Ensure surfaces to be coated are dry and free of contamination.			<u> </u>	THEORETICAL C	COVERAGE:	12 m2 /ltr	Product Quality All products undergo thorough Quality Control				
SUBSTRATE:	SUBSTRATE:		MDF and most wooden substrates.				WET FILM THIC	KNESS:	80 microns	Testing. Always ensure that the product is completely stirred up before use. In line with our Terms and			
APPLICATIONS:		One orTwo coats by air-assisted airless, or conventional pressur spray. Must be sanded between coats.			ntional pressure	pot	DRY FILM THICKNESS: 25 microns		25 microns	Conditions you are advised to check the product including colour and gloss on a representative substrate sample, prior to a full production run.			
ADDITION AT	DVICE						(APPROX PER C	OAT):					
AFFLICATION AL	APPLICATION ADVICE:									Waste Disposal If the product label does not state that the material is "NC - Not Classified " then the material will be classified as Hazardous Waste and will need to be disposed of in line with the current legislation.			
Intercoat Industri	Contact details 1 Street Walsall West Midlands WS2 9NW www.intercoat-paints.co.uk sales@intercoat-paints.co.uk Tel 01922 638821 Waste Licence ref EAWML/40289						Untercoat can provide that service as a registered Waste Carrier and Waste Transfer Station. Please						

