

Technical datasheet.



PRODUCT TYPE:	METALICRYL lacquer
ADVANTAGES:	A 2-pack non-yellowing lacquer to seal the surface of Metalicoat without detracting from its metallic lustre.

MIXING RATIO:	10:1 volume 40200	COLOUR:	clear	PRODUCT CODE:	53280
THINNERS:	not required	GLOSS:	full	TYPICAL PERFORMANCE:	Excellent colour stability and surface hardness. May be used to overcoat Metalicoat only. Do not use in combination with other coating systems.

PHYSICAL PROPERTIES

VISCOSITY:	15 secs B4 @20'C	DRYING TIMES:	Touch dry 10-15 minutes. Hard dry 3-4 hours.
VOC CONTENT:	802 grams per ltr	CURING TIMES:	n/a
WEIGHT SOLIDS:	13%	POT LIFE:	Greater than 2 hours
FLASH POINT:	below 22*C	STORAGE LIFE:	12 months from manufacture date.

APPLICATION CONSIDERATIONS

SUBSTRATE PREPARATION:	Ensure surfaces to be coated are clean, dry and free from contamination.	THEORETICAL COVERAGE:	7-12 metrs sq per ltr.
SUBSTRATE:	Most wood surfaces including melamine faced chipboard.	WET FILM THICKNESS:	70-80microns
APPLICATIONS:	Spray. Observe safety data sheet before use.	DRY FILM THICKNESS:	7-10 microns
APPLICATION ADVICE:	Catalyst component contains isocyanates. Refer to Safety Data Sheet before use. Product will require thinning for spray application. Check adhesion on individual foil coated boards before use.	(APPROX PER COAT):	

Contact details
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 | Tel 01922 638821 | Waste Licence ref EAWML/40289

Health and Safety
 A Health and Safety Datasheet for this product will have been automatically emailed as part of the order acknowledgement. Should another copy be required please contact Intercoat on 01922 638821 or via email on sales@intercoat-paints.co.uk. Please note the product label will also contain details of hazards and should be read fully, prior to using the product.

COSHH Advice
 The HSDS datasheet is insufficient as a COSHH Risk Assessment. The information on this datasheet coupled with the HSDS should form a firm foundation for the construction of your COSHH risk assessment for the use of this product. You are advised to take into account the area in which the product is used (which may be unique in your operation) and also the exposure of staff working within the area. Fundamental issues would include air extraction (LEV), use of PPE where required and staff training.

Product Quality
 All products undergo thorough Quality Control Testing. Always ensure that the product is completely stirred up before use. In line with our Terms and Conditions you are advised to check the product including colour and gloss on a representative substrate sample, prior to a full production run.

Waste Disposal
 If the product label does not state that the material is "NC - Not Classified " then the material will be classified as Hazardous Waste and will need to be disposed of in line with the current legislation. Intercoat can provide that service as a registered Waste Carrier and Waste Transfer Station. Please contact Intercoat for a quotation.

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