



scientifics

This is to certify that

## Protective Treatment XM92/M24

Maintenance System for Existing Steelwork  
(alternative to protective treatment M24)

supplied by



Jotun Paints (Europe) Ltd, Stather Road, Flixborough,  
Scunthorpe, North Lincolnshire, DN15 8RR

has been independently tested by

*Scientifics Ltd*

500 London Road, Derby, DE24 8BQ

and found to satisfy the requirements of

## Network Rail Line Specification NR/L3/CIV/039

Hand and power tool preparation to achieve Surface Standard St.3 (BS EN ISO 8501-1)  
Surface Tolerant Epoxy Primer                      Jotamastic 80 Aluminium (min dft 125µm)  
Surface Tolerant Epoxy Undercoat                Jotamastic 80 Colour (min dft 125µm)  
Item 7.3.1.    Hardtop Flex (min dft 50µm)

Certificate No: XM92/M24 - 123  
Minimum Expected Service Life: 15 years  
Formulations Review Date: 5<sup>th</sup> March 2015

Authorised by:

Malcolm Astle  
Team Leader, Coatings

Date: 5<sup>th</sup> March 2010